

Work Order ID 85063

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Item ID: D3394-3RG Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Lug
 Start Date: 6/01/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 6/04/12 Req'd Qty: 2.00 *2* Customer: CU-DAR001
 Reference: RMA RA111325 - RETURN

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3394, DEO D3394-	Rev B								
DEO D3394-B-2									

100

0.00

100

QC

Quality Control

Memo

INSPECT RA111325
D3394-3RG B78926

0.00

8/26/12

110

0.00

110

HandFinish

Hand Finishing

Memo

APPLY ROCKER GUARD PER DRWG D3394 B 121960

0.00

AS

12-6-30 (2)

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<u>62</u>			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>ST 420</u> Memo RE-IDENTIFY USING NEW B/N	0.00 0.00				<u>2x</u>		<u>SP</u> <u>12-7-3</u>	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						<u>12/7/4</u>	

12 07-4

Picklist Print

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Work Order ID: 85063

Parent Item: D3394-3RG

Start Date: 6/01/12

Required Date: 6/04/12

Parent Item Name: Lug

Start Qty: 2.00

Required Qty: 2.00

Comments: Ipp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3394-3RG Lug		Manufactured	No				Each	18.0000		2			

Location

Loc Qty

Loc Code

ST420

6

81773

6

ST469

12

80218

12

78926

2

in

RA 111325 D3394-3RG

B78926

Received @ May 22nd Dart, 2012
Inspected @ May 23rd Dart, 2012

Customer: Air Evac
Customer Contact: Dan Bush
Shipped from: West Plains MO USA

Instructions for RA 111325 D3394-3 RG B78926

- Lugs have no rocker Guard
- Need to have it applied
- Needs to be done on NEW WORK ORDER
- Needs NEW BATCH #
- Must be done before its returned back into stock

Time Estimate = 3 HOURS (finishing & stores)

Departments Required: Stores (restocking) Finishing (apply rocker guard)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

8/16/13

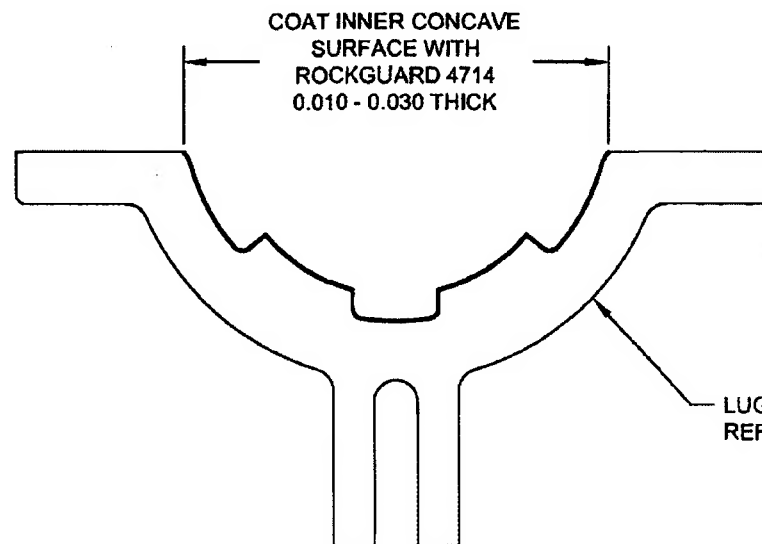
DRAWING NO. D3394	TITLE LUG	REV. B	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D3394-B-2	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>ap</i>	CHECKED <i>SC</i>	MFG. APPR. <i>M</i>	APPROVED <i>MP</i>		DE APPR. <i>MP</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

PURPOSE

ADD D3394-xRG OPTION

CHANGE

D3394-xRG MOUNTING LUGS ARE IDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



W/0 88063

RELEASED
2011-05-26
MM

D3394-1RG LUG (SHOWN)
D3394-3RG/-5RG LUGS (SIMILAR)
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

